

Makroblend® M525

Preliminary Datasheet / Special grades

(PC+PBT) Blend, impact modified, easy release, injection molding grade. Makroblend M525 offers an exceptional low-temperature impact strength, good flowability and excellent chemical resistance. Manufactured according to GMP, tested only according to ISO 10993-5 and ISO 10993-10 for contact with uncompromised skin only; for questions regarding biocompatibility we ask for an email inquiry under plastics@covestro.com.

ISO Shortname

Property	Test Condition	Unit	Standard	typical Value
Rheological properties				
C Melt volume-flow rate	260 °C; 5 kg	cm ³ /10 min	ISO 1133	21
Molding shrinkage, parallel/normal	Value range based on general practical experience (600bar)	%	b.o. ISO 2577	0.7 - 0.9
Post- shrinkage, parallel/normal	Value range based on general practical experience (1h; 90°C)	%	b.o. ISO 2577	0.1 - 0.2
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2000
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	55
C Yield strain	50 mm/min	%	ISO 527-1,-2	4.5
C Nominal strain at break	50 mm/min	%	ISO 527-1,-2	> 50
Stress at break	50 mm/min	MPa	ISO 527-1,-2	45
Flexural modulus	2 mm/min	MPa	ISO 178	2000
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178	65
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-A	60
Izod notched impact strength	-20 °C	kJ/m ²	ISO 180-A	45
Thermal properties				
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	75
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	100
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	122
Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.9
Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.9
Electrical properties (23 °C/50 % r. h.)				
C Volume resistivity		Ohm-m	IEC 60093	>1E14
C Surface resistivity		Ohm	IEC 60093	>1E15
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	225
Comparative tracking index CTI M	Solution B	Rating	IEC 60112	100
Other properties (23 °C)				
C Density		kg/m ³	ISO 1183-1	1220

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

Impact properties: N = non-break, P = partial break, C = complete break

